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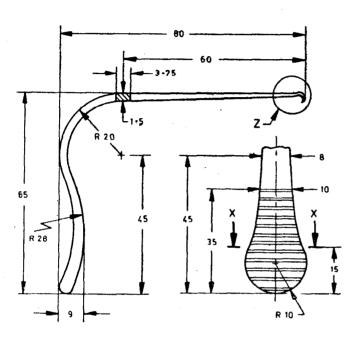


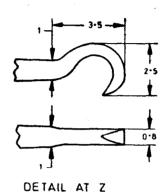


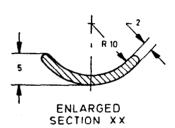
Indian Standard

SPECIFICATION FOR HOOK, SMALL, ZOELLNER'S PATTERN

- 1. Scope Covers dimensional and other requirements for Zoellner's small hook used in ENT microsurgery.
- 2. Shape and Dimensions As shown in Fig. 1.







All dimensions in millimetres.
FIG. 1 HOOK, SMALL, ZOELLNER'S PATTERN

- 2.1 A deviation of \pm 2.5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel conforming to Designation 30Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 4. Workmanship and Finish
- 4.1 The surfaces of the hook shall be free from pits, dents, burrs, scales and other defects.
- 4.2 All the edges shall be even and rounded.
- 4.3 The hook shall be passivated and matt finished.
- 4.4 The hook shall be forged in one piece to the required shape and size.
- 4.5 The hook shall be well balanced and symmetrical on its centre line.
- 4.6 Grooves shall be provided on the handle for easy grip.
- 5. Heat Treatment The instrument shall be hardened and tempered to a hardness of 380 to 480 HV.
- 6. Tests
- 6.1 Flexibility Grip the hook in a suitable vice so that the working end projects from the vice in the horizontal plane. Apply a force at 3.5 mm from the end so as to deflect by 5 mm as measured at the end in the horizontal plane. The hook shall not show any damage or permanent set after the test.

Adopted 22 March 1979

@ July 1979, ISI



IS:9060-1979

- 6.2 The hook shall pass the boiling and autoclaving test as mentioned in IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'.
- 7. Marking The hook shall be marked with the manufacturer's name, initials or registered trade-mark.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing The hook shall be thoroughly cleaned, preferably ultrasonically, and dried before packing. The hook shall be wrapped in moisture-proof paper or packed in polyethylene bag. Each hook shall then be packed in individual carton in such a way that its working end is protected from coming in contact with hard surface resulting in any damage. The hook may also be packed as agreed to between the purchaser and the supplier.